

# Making of a Surgical Instrument

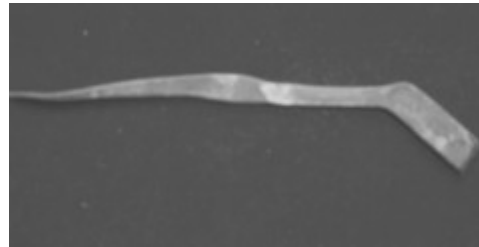


1

Stainless Steel for forging cut

2

Pre-pre-forging stage



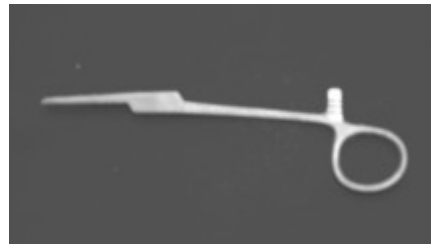
3

Pre-forging stage



4

Forging (de-burred and annealed)



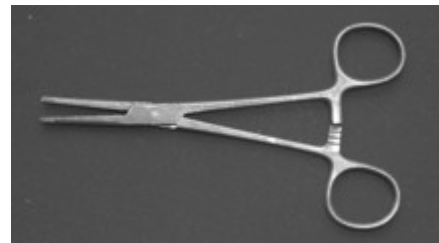
5 and 5.1

Box lock and ratchet cnc'd

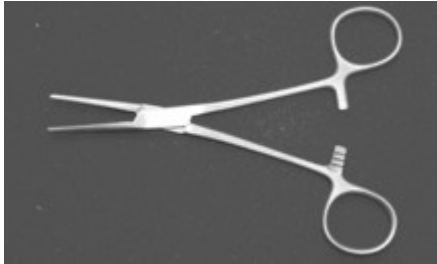


6

Assembled and pinned

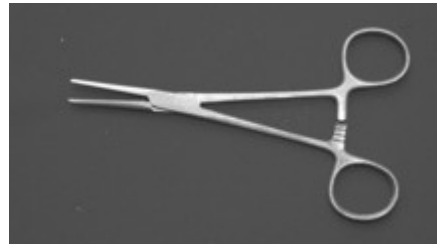


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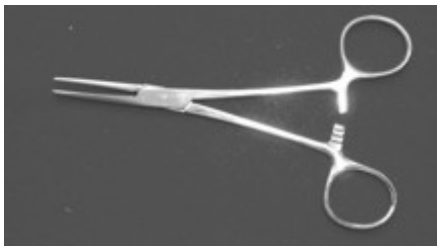
7

Adjusted and pre-polished



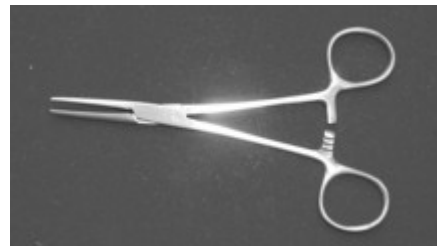
8

Deburred, heat treated and annealed



9

prepolished



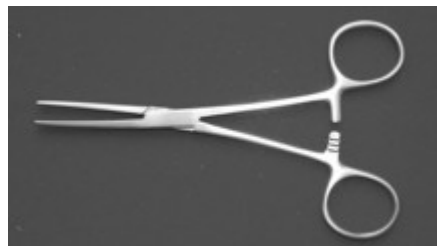
10

Electropolished



11

Satin finished



12

Marking and final inspection