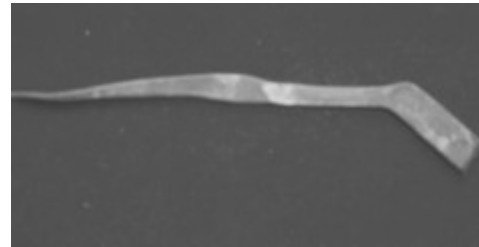


Making of a Surgical Instrument



1

Stainless Steel for forging cut



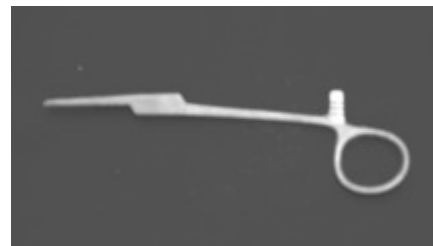
2

Pre-pre-forging stage



3

Pre-forging stage



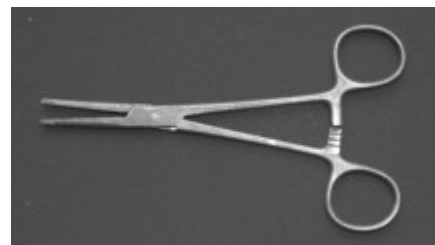
4

Forging (de-burred and annealed)



5 and 5.1

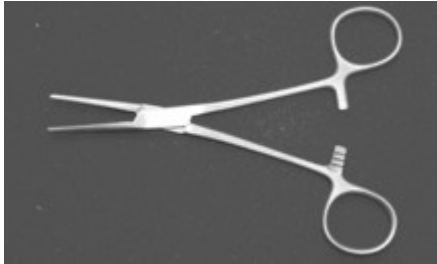
Box lock and ratchet cnc'd



6

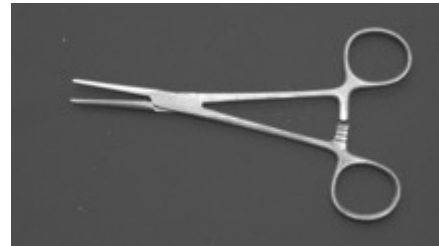
Assembled and pinned

Making of a Surgical Instrument



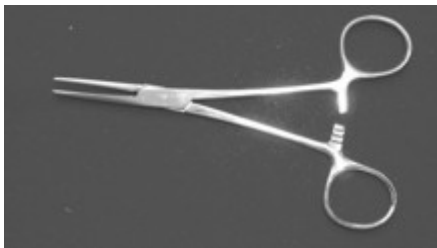
7

Adjusted and pre-polished



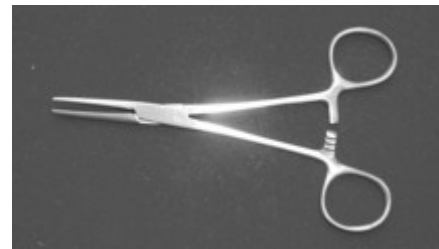
8

Deburred, heat treated and annealed



9

prepolished



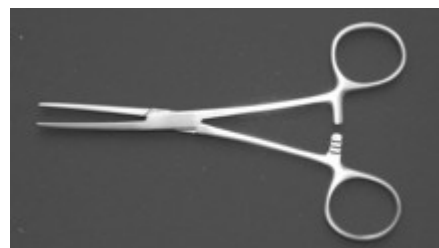
10

Electropolished



11

Satin finished



12

Marking and final inspection